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Serial No.: 09/543,628
Art Unit: 1712

Parent
Atty Dkt. No. 100664.0001US1
Honeywell Docket No. 30-5010 (4962)

wherein each of R_a , R_b , R_c are independently selected from the group comprising: a hydroxylated aliphatic side chain; an epoxy glycol; an ethoxy ether; and a glycol ether.

- ²³
~~35~~. (Added) The device of claim ²²34, wherein R_a , R_b , R_c further comprises an adduct of glycol ether and a bisphenol glycol epoxy.
- ²⁴
~~36~~. (Added) The device of claim ²²34, wherein R_a , R_b , R_c further comprises an adduct of an epoxy glycol and an amine.
- ²⁵
~~37~~. (Added) The device of claim ²²34, wherein R_a , R_b , R_c further comprises an adduct of a glycol ether and a cycloaliphatic epoxy.
- ²⁶
~~38~~. (Added) The device of claim ²²34, wherein R_a , R_b , R_c further comprises and an adduct of hydroxyethyl side chain and a cycloaliphatic epoxy.
- ²⁷
~~39~~. (Added) The device of claim ²⁵37, wherein the adduct is an oxybis(cyclopentene oxide).
- ²⁸
~~40~~. (Added) The device of claim ²⁴36, wherein the amine an oxydianiline.
- ²⁹
~~41~~. (Added) The device of claim ²⁸40, wherein the adduct is an hydroxylamine.
- ³⁰
~~42~~. (Added) The device of claim ²⁶38, wherein the adduct is an oxybiscyclopentene.
- ³¹
~~43~~. (Added) The device of claim ²²34, wherein the polymer further comprises a bisphenol A glycidyl epoxy.
- ³²
~~44~~. (Added) The device of claim ²²34, wherein the polymer further comprises a bis 3,4 epoxycyclohexylmethyl adipate.
- ³³
~~45~~. (Added) The device of claim ²²34, wherein the polymer further comprises a trishydroxyethylisocyanurate.
- ³⁴
~~46~~. (Added) The device of claim ²²34, wherein the electronic device further comprises a substrate.
- ³⁵
~~47~~. (Added) The device of claim ³⁴46, wherein the polymer forms an interface with the